



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D2731-7**Job Sheet 216270****Part No:** D2731-7**Job Qty:** 30 pcs**Part Name:** Mounting Lug**Part Weight:** 0 lbs**Status:** New**Priority:** Medium**Job Created:** 12/4/20**Job Tracking No:****Due Date:** 12/11/20**Created By:** Patrick Lussier**Type:** Stock**Description:**

Note: DWG REV C IPP D 00.05.19 Added inspect level 8, removed P/O powder coating EC IPP REV:E 13.06.25
OUTSOURCE METEC DD VERF:JFS

Ship Via:**Bill of Materials****Job Routing**

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Purchasing	30 pcs			0.00	0.00	Purchasing - 1		DEC 09 2020
							Purchasing - 2		
							Purchasing - 3		
120	Packaging 2-1 - Receive - B4B	30 pcs			0.00	0.00	Packaging 2 - 1 - B4B		DEC 09 2020
							Packaging 2 - 2 - B4B		
							Packaging 2 - 3 - B4B		
							Packaging 2 - 5 - B4B		
							Packaging 2 - 4 - B4B		
							Packaging 2 - 6 - B4B		
							Packaging 2 - 7 - B4B		
							Packaging 2 - 8 - B4B		
							Packaging 2 - 9 - B4B		
							Packaging 2 - 10 - B4B		
							Packaging 2 - 11 - B4B		
							Packaging 2 - 12 - B4B		
							Packaging 2 - 13 - B4B		
							Packaging 2 - 14 - B4B		
							Packaging 2 - 15 - B4B		
							Packaging 2 - 16 - B4B		
							Packaging 2 - 17 - B4B		
							Packaging 2 - 18 - B4B		
							Packaging 2 - 19 - B4B		
							Packaging 2 - 20 - B4B		
							Packaging 2 - 21 - B4B		
							Packaging 2 - 22 - B4B		
							Packaging 2 - 23 - B4B		
							Packaging 2 - 24 - B4B		
							Packaging 2 - 25 - B4B		
							Packaging 2 - 26 - B4B		
							Packaging 2 - 27 - B4B		



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CANADA
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Email: sales@dartaero.com
www.dartaerospace.com

Container No: S319289**Part:** D2731-7**Job No:** 216270**Serial No/Batch:** S319289**Revision:****Inspector:****Exp Date:****Instructions:** Various STC's

Date: 12/09/20

Plex 12/4/20 10:01 AM dart.lussier.patrick

			Packaging 2 - 28 - B4B	
			Packaging 2 - 29 - B4B	
			Packaging 2 - 30 - B4B	
			Packaging 2 - 31 - B4B	
			Packaging 2 - 32 - B4B	
			Packaging 2 - 33 - B4B	
			Packaging 2 - 34 - B4B	
			Packaging 2 - 35 - B4B	
			Packaging 2 - 36 - B4B	
			Packaging 2 - 37 - B4B	
130 QC 6	30 pcs	0.00 0.00	QC 6 - 9	
			QC 6 - 68	
			QC 6 - 61	DAS
			QC 6 - 40	8
			QC 6 - 81	9-8
			QC 6 - 82	DEC 09 2020
150 Handfinish - 1-1 Chemical- B4B	30 pcs	0.00 1.20	Handfinish - 1 - 1 - B4B	BEB 17/12/2020
			Handfinish - 1 - 2 - B4B	
			Handfinish - 1 - 3 - B4B	
			Handfinish - 1 - 4 - B4B	
			Handfinish - 1 - 5 - B4B	
			Handfinish - 1 - 6 - B4B	
			Handfinish - 1 - 7 - B4B	
			Handfinish - 1 - 8 - B4B	
			Handfinish - 1 - 9 - B4B	
			Handfinish - 1 - 10 - B4B	
			Handfinish - 1 - 11 - B4B	
			Handfinish - 1 - 12 - B4B	
			Handfinish - 1 - 13 - B4B	
			Handfinish - 1 - 14 - B4B	
			Handfinish - 1 - 15 - B4B	
			Handfinish - 1 - 16 - B4B	
			Handfinish - 1 - 17 - B4B	
			Handfinish - 1 - 18 - B4B	
			Handfinish - 1 - 19 - B4B	
			Handfinish - 1 - 20 - B4B	
			Handfinish - 1 - 21 - B4B	
			Handfinish - 1 - 22 - B4B	
160 QC 7	30 pcs	0.00 0.00	QC 7 - 10	
			QC 7 - 13	
			QC 7 - 14	
			QC 7 - 15	
			QC 7 - 17	
			QC 7 - 18	
			QC 7 - 19	
			QC 7 - 2	
			QC 7 - 28	
			QC 7 - 3	

DAS 34 9.89

164 Powdercoat - 1 White Gl(A)- 30
B4B pcs

M254169

START: 10:25

OV.T. 320°

FINISH: 10:55

0.00 1.50 Powdercoat - 1 - B4B

Powdercoat - 2 - B4B

Powdercoat - 3 - B4B

Powdercoat - 4 - B4B

Powdercoat - 5 - B4B

Powdercoat - 6 - B4B

Powdercoat - 7 - B4B

Powdercoat - 8 - B4B

Powdercoat - 9 - B4B

Powdercoat - 10 - B4B

20-12-18

DAS 34 9.89

165 QC 3 30
pcs

0.00 0.00

QC 3 - 10

QC 3 - 13

QC 3 - 15

QC 3 - 17

QC 3 - 18

QC 3 - 2

QC 3 - 28

QC 3 - 3

QC 3 - 30

QC 3 - 34

QC 3 - 36

QC 3 - 41

QC 3 - 51

QC 3 - 58

QC 3 - 59

QC 3 - 68

QC 3 - 9

QC 3 - 40

QC 3 - 19

QC 3 - 43

QC 3 - 24

QC 3 - 61

QC 3 - 81

QC 3 - 82

DEC 21 2020

DAS 40 9.89

			QC 3 - 87	
			QC 3 - 47	
170 Packaging 3-1 - Stock - B4B	30 pcs	0.00 0.00	Packaging 3 - 1 - B4B	
			Packaging 3 - 2 - B4B	
			Packaging 3 - 3 - B4B	
			Packaging 3 - 4 - B4B	
			Packaging 3 - 5 - B4B	
			Packaging 3 - 6 - B4B	
			Packaging 3 - 7 - B4B	
			Packaging 3 - 8 - B4B	
			Packaging 3 - 9 - B4B	
			Packaging 3 - 10 - B4B	
			Packaging 3 - 11 - B4B	
			Packaging 3 - 12 - B4B	
			Packaging 3 - 13 - B4B	
			Packaging 3 - 14 - B4B	
			Packaging 3 - 15 - B4B	
			Packaging 3 - 16 - B4B	
			Packaging 3 - 17 - B4B	
			Packaging 3 - 18 - B4B	
			Packaging 3 - 19 - B4B	
			Packaging 3 - 20 - B4B	
			Packaging 3 - 21 - B4B	
			Packaging 3 - 22 - B4B	
			Packaging 3 - 23 - B4B	
			Packaging 3 - 24 - B4B	
			Packaging 3 - 25 - B4B	
			Packaging 3 - 26 - B4B	
			Packaging 3 - 27 - B4B	
			Packaging 3 - 28 - B4B	
			Packaging 3 - 29 - B4B	
			Packaging 3 - 30 - B4B	
			Packaging 3 - 31 - B4B	
			Packaging 3 - 32 - B4B	
			Packaging 3 - 33 - B4B	
			Packaging 3 - 34 - B4B	
			Packaging 3 - 35 - B4B	
			Packaging 3 - 36 - B4B	
			Packaging 3 - 37 - B4B	
180 QC 21 - SA	30 pcs	0.00 0.00	QC 21 - SA - 21	
			QC 21 - SA - 70	
			QC 21 - SA - 9	
			QC 21 - SA - 77	
			QC 21 - SA - 28	

DAS
84
9-89

DEC 22 2020

DAS
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9-89

ST-520

DEC 22 2020

Part Op 110 - (Purchasing) Issue P/O to Metec : PCMB047039 Manufacture as per dwg C of C is required
 Descriptions: 120 - (Receive & Inspect for Damage & Mat'l Certs) ENSURE C OF C IS ATTACH.
 130 - (QC6- All purchased or subcontracted products)
 150 - (Hand finishing) Chemical Conversion Coat per QSI005 4.1
 160 - (QC7-Inspect Chemical Conversion Coat)
 164 - Powder Coat (White Gloss (Ref:4.3.5.1) per QSI005 4.3-Alum)
 165 - (QC3- Inspect Part Finish)
 170 - (Identify as per dwg & Stock Location: _____)
 180 - (QC21- Final Inspection - Work Order Release)

x 30

DEC 04 2020

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2423	Lug Extrusion	2.0490 ft (.0683 ea)	110-Purchasing	5187667
D2731-7P	Lug	30 pcs (1 ea)	110-Purchasing	539287

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
110-Purchasing	D2423	2	420	0
	D2731-7P	30	0	0
Part Specifications				
Spec No	Description	Target/Tolerance	Limits	Type
1	Mounting Lug	4.450Inches $\pm$ 0.010	4.460 4.440	
2	Mounting Lug	1.410Inches $\pm$ 0.030	1.440 1.380	
3	Mounting Lug	0.306Inches $\pm$ 0.010	0.316 0.296	
4	Mounting Lug	0.413Inches $\pm$ 0.010	0.423 0.403	
5	Mounting Lug	3.700Inches $\pm$ 0.005	3.705 3.695	
6	Mounting Lug	0.375Inches $\pm$ 0.010	0.385 0.365	
7	Mounting Lug	0.750Inches $\pm$ 0.010	0.760 0.740	
8	Mounting Lug	0.257Inches $\begin{matrix} + 0.005 \\ - 0.000 \end{matrix}$	0.262 0.257	Diameter
9	Mounting Lug	0.100Inches $\pm$ 0.010	0.110 0.090	
10	Mounting Lug	45.000Degrees $\pm$ 0.000	45.000 45.000	Angle
11	Mounting Lug	0.060Inches $\begin{matrix} + 0.040 \\ - 0.000 \end{matrix}$	0.100 0.060	Radius

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Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER POHB047839



Supplier: MEM001-VC
Metec Metal Technology Inc.
20 Terry Fox Drive PO Box 781
Vankleek Hill
ON
K0B 1R0 Canada
Phone: 613 678 3957
Fax: 613 678 3956

Attention: Walz, Shigi

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB047839

PO Date: 12/4/20

Due Date: 12/11/20

Purchase Order

Revision:

Revision Date:

Issued By: Lussier, Patrick
Phone: 613-632-5200 Ext: 276
plussier@dartaero.com

Via: Ground

Pynt Terms: Net 60

Freight Terms:

Special Comments:

Items

Line Item	Job	Part	Drawing	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	216270	D2731-7P	D2731 Rev.C			Lug : Various STC's receive pcs	Firmed - X30	DAS 82 9-89	12/11/20	30 pcs	0 pcs	30 pcs	\$14.55/pcs	\$436.50
Grand Total:														\$436.50

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)

A012 CHEMICAL AND PHYSICAL TEST REPORTS

A016 PERSONNEL QUALIFICATION

A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER A.W. REMISS

Please ensure to send the related invoice to hby_ap@dartaero.com.

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www.metec.ca | 20 Terry Fox Drive, Vankleek Hill, Ontario, Canada K0B 1R0 | Phone: +1 613-678-3957 Fax: +1 613-678-3956

CERTIFICATE OF CONFORMITY

SOLD TO:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, Ont.
K6A 1K7

SHIPPED TO:

same

Quantity	Part Number	Part Name	Dwg Rev.#	Material Batch #	Paint Batch #	P.O. Number
30 ✓	DART-D2731- 7P- UNPAINTED	Lug, unpainted ✓	C ✓	S187667	-	HB047839 ✓

MATERIAL: supplied by DART

DAS
82
9-89

We hereby certify that the above parts were made in conformance with applicable drawings.

METEC Metal Technology Inc.

Heather Nixon

Vankleek Hill, December 8, 2020



www.metec.ca | 20 Terry Fox Drive, Vankleek Hill, Ontario, Canada K0B 1R0 | Phone: +1 613-678-3957 Fax: +1 613-678-3956

Packing List

Bill Dart Aerospace Ltd.
To: 1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Canada

Ship Dart Aerospace Ltd.
To: 1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Canada

Shipment No: 28652
Shipment Date: 12/08/2020
Ship Via: Pick up at METEC
Order Number: 5299
Order Date: 2020-12-04

Customer Code: DART
Phone: (613) 632-9577
PO Number: POHB047839
Terms: Net 60 Days

----- Quantity -----									
Item	Open	Shipped	Back Ord	Canceled	Unit	Description	Revision	Job Number	
1	30	30	0	0	EA	DART-D2731-7P-UNPAINTED Lug, unpainted	C	5299-01	

RECEIVED
DEC 08 2020
DART AEROSPACE LTD.

Packing Clerk's Signature
Metec Metal Technology Inc

Received In Good Order By
Dart Aerospace Ltd.